

TRIMMER SAW SYSTEM



Trusted since 1986

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TRIMMER SAW SYSTEMS

features

- Lamp indicators for each limit switch input
- 14 lighted 22mm push buttons for saw selection with lighted section for what saws are energized
- Mushroom headed push buttons for near end and far end trim
 - Near Trim 2', 4', 5', 6', 7', 8'
 - Far Trim 6', 5', 4', 3', 2', 1'
- Pass board
- No trim
- Slash
- Touch screen interface
- Photo eyes or metal proxies for link and lug counter
- Lineal foot tally output

plc touch screen features

- Run screen displays status of saws, real time operation, trouble messages, and lineal feet information
- Operational limits, etc., are entered through the touch screen display and saved in the PLC battery backup ram
- Help menus for trouble shooting if necessary are on the touch screen
- Some operational features are displayed on the help screens
- Input/output status is displayed on the I/O screen
- Timer entries if required
- The run screen will also show a trouble message if a problem occurs with the system

system hardware features

- The system control cabinets, operator panel, and j-boxes are pre-wired at the factory
- All cables are labeled and cut pigtails are left at the terminal blocks of each enclosure
- Rewiring of the enclosures is expedited because the colored wires and pairs are left as they were when tested at the factory
- Each enclosure has an identifying placard on the front of it
- The operator console overlay is reverse engraved, to prevent wear and tear over the years of operation.
- An interconnect cable diagram is provided
- An installation/operation manual is included to cover most operational procedures and installation requirements
- Console is UL approved



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